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RBW6522A00231-W142AJ-3T-7

Job Sheet 201037



Part No: RBW6522A00231-W142AJ-3T-7 **Job Qty:** 6 pcs

Part Name: Pad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/23/19

Job Tracking No:

Due Date: 10/7/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBW6522A00231-W142AJ-3T Rev 5 IPP Rev A 18.02.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	6 pcs	10/7/19		1.00	3.00	Doosan - 1		
							SL-2500Y - 1		SL 19-9-23
120	QC 2	6 pcs	10/7/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

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				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	6 pcs	10/7/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	52-6-10-09-23
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
140 Packaging 3-1 - Stock - B4B	6 pcs	10/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

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28
9-89

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	10/7/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

6A170

OCT 08 2019

Part Op 110 - (MORI SL2500Y LATHE) 1-Machine as per folio FC552 FOLIO REV: AA DWG REV: 5 2-

Descriptions: Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-NYLON 6-R7.000-W	Nylon 6 White Round Bar 7.000" Dia.	.3600 ft (.06 ea)	110-SL-2500Y - 1	5206429

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	MT-NYLON 6-R7.000-W	0	1	0

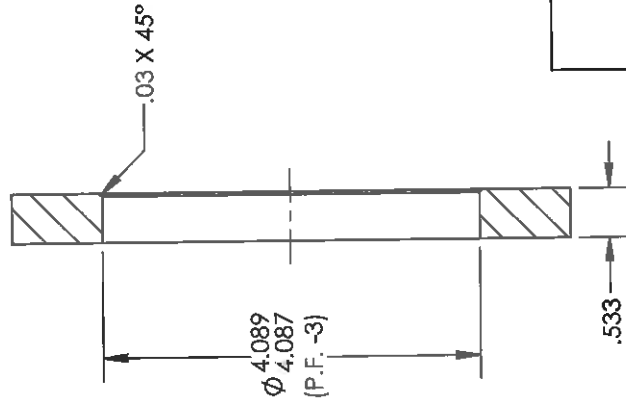
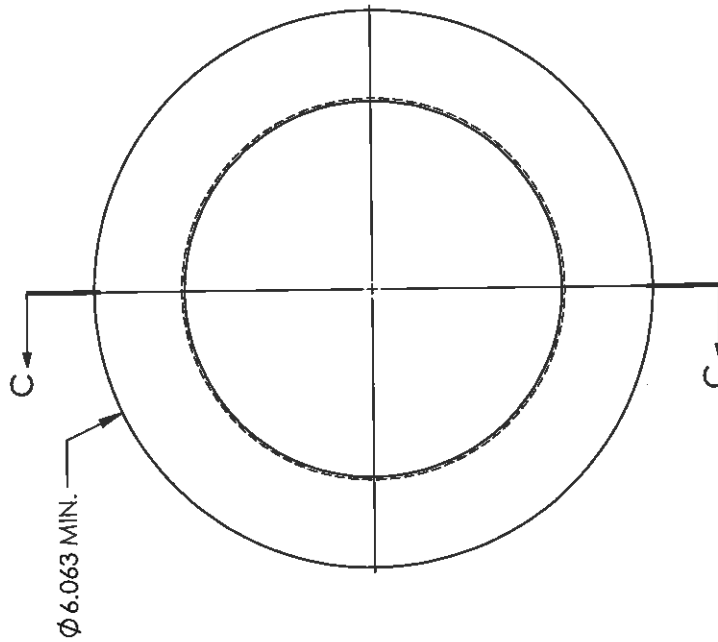
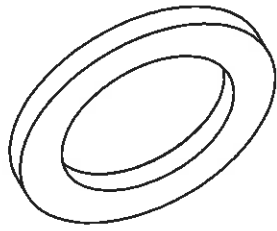
Part Specifications

Specifications could not be found.

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-7 ADDED MISSING HOLE DIM 6X Ø.394 AND CHAMFER .03 X 45°. CHD DIM WAS Ø6.063 IS (Ø6.063).	9/28/2012	RJC
3	15-0336	-7 DELETED 6X Ø.394 HOLES, DELETED FLAT, DELETED .079 X 30° CHAMFER.	10/14/2015	RJC
4	16-0250	-7 CHD DIM WAS Ø4.1310/4.1301 IS Ø4.0890/4.0881 (P.F. -3).	12/5/2016	SM
5	17-0044	-7 DELETED DIMS Ø4.52, 18. CHD DIM'S WAS .512 IS .533, WAS Ø4.0890/4.0881 (P.F. -3) IS Ø4.0897/4.087 (P.F. -3), WAS Ø6.063 IS Ø6.063 MIN.	4/14/2017	RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 201037



TITLE		TGB/SERVO ACTUATOR OIL SEAL FIT/EXTRACTION TOOL
DWG NO.	RBW6522A00231-W142AJ-3T-7	REV 5
MATERIAL		NYLON
TREATMENT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH		XXX ± .005 FRACTIONS ± 1/16
SPEC		XX ± .01 ANGLES ± 5°
DRAWN BY:		X ± .1 SURFACES = 125
CHECKED:		1. BREAK ALL SHARP EDGES
OPPS APPR:		2. DIMENSIONAL LIMITS APPLY AFTER TREATING
QA APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED:		USED ON MODEL
SCALE		1:2
DATE		10/5/2010
SHEET		7 OF 10

⑦ PAD



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
Scrap ☐ ☐ ☐
Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Skid-tube ☐ ☐ ☐ Cross tube ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐
Machining ☐ ☐ ☐ Small Fab ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐
Large Fab ☐ ☐ ☐ Finishing ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐

Engineering ☐ ☐ ☐
Water Jet ☐ ☐ ☐
Supplier ☐ ☐ ☐
Quality ☐ ☐ ☐

Date: _____

Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐ ☐ ☐
Manufacturing Process ☐ ☐ ☐
Equip/Tooling ☐ ☐ ☐
Handling/Preservation ☐ ☐ ☐
Material ☐ ☐ ☐
Product Improvement ☐ ☐ ☐
Process Improvement ☐ ☐ ☐
Human Factors ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced ☐ ☐ ☐ Contamination ☐ ☐ ☐
Bending ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐
Crushing ☐ ☐ ☐ BOM/Route ☐ ☐ ☐
Cracks ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐
Crimp/kink/Ripple/Wave/Twist ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐
Marks/Chatter ☐ ☐ ☐ Drill Holes ☐ ☐ ☐
Mislabeled ☐ ☐ ☐ Fit/Function ☐ ☐ ☐

Power Loss/Surge ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐
Folio/Program ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐
Grain Direction ☐ ☐ ☐ Drawing ☐ ☐ ☐
Weld ☐ ☐ ☐ Finish ☐ ☐ ☐
Wrong Stock Pulled ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐
Out of Sequence ☐ ☐ ☐ Misread ☐ ☐ ☐
Off-set/Set-up ☐ ☐ ☐

Other/Details: _____

